

Product Lot #	ORANGE, SWEET, ESSENTIAL OIL 15272021	
Manufacturing Date Shelf Life	04/2022 1 year	
Properties	Specifications	Results
Color Appearance	Yellow - Orange Liquid	Conform Conform
Odor	Characteristic	Conform
Refractive Index 20 °C	1.4700 - 1.4760	1.4730
Specific Gravity 20/20° C	0.8420 - 0.8500	0.8465
Optical Rotation	94.00 - 100.0	97.09
Flash Point ⁰ F (Closed Cup)	Minimum117	Conform



Product	ORANGE, SWEET, ESSENTIAL OIL
	2009041
Shelf Life	1 year

Properties	Specifications	Results	
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Appearance	Liquid limpid	Conform	
Color	Orange	Conform	
Odor	Characteristic	Conform	
Specific Gravity 20/20 ⁰ C	0.842 - 0.850	0.843	
Refractive Index 20 °C	1.470 – 1.476	1.473	
Optical Rotation	94 – 99	98.3	
Alpha Pinene	0.4 - 0.8	0.5	
Alpha Sinensal	0.01 - 0.05	<0.02	
Beta Pinene	0.02 - 0.15	0.02	
Beta Sinensal	0.01 - 0.06	0.024	
Decanal	0.1 – 0.7	0.1	
Limonene	93 - 96	95.6	
Linalol	0.15 – 0.7	0.2	
Neral	0.03 – 0.1	0.049	
Nonanal	0.01 - 0.06	0.02	
Sabinene	0.2 - 0.8	0.4	
Valencene	0.01 - 0.4	0.032	
Myrcene+Octanal	1.6 – 3.9	1.9	
Citral	≤ 0.2	0.085	
Peroxide Value	≤ 20	4	



Product ORANGE	, SWEET, ESSENTIAL OIL
Lot # 15265464 Shelf Life 1 year	

Properties	Specifications	Results	
Color	Yellow - Orange	Conform	
Appearance	Liquid	Conform	
Odor	Characteristic	Conform	
Refractive Index 20 °C	1.4700 - 1.4760	1.4733	
Specific Gravity 20/20 ⁰ C	0.8420 - 0.8500	0.8472	
Optical Rotation	94.00 - 100.0	97.56	
Flash Point ⁰ F (Closed Cup)	Minimum117	Conform	



Product	ORANGE, SWEET, ESSENTIAL OIL
Lot #	2009041
Shelf Life	1 year

Properties	Specifications	Results	
Appearance	Liquid	Conform	
Odor	Characteristic	Conform	
Specific Gravity 20º C		0.8435	
Refractive Index 20° C		1.4732	



Product	ORANGE, SWEET, ESSENTIAL OIL
Lot #	1926115
Shelf Life	1 year

Properties	Specifications	Results	
Appearance	Liquid	Conform	
Odor	Characteristic	Conform	
Specific Gravity 20° C		0.846	
Refractive Index 20° C		1.473	
Optical Rotation		+ 96.64 ⁰	
Limonene		+95.86 %	