

Product LOT # Shelf Life	CASTOR OIL, USP COUSP/04/21 3 years	
Properties	Specifications	Results
Distinction	Partly soluble in solvent hexane. Yields a clear liquid with an equal volume of alcohol.	Conforms
Free Fatty Acid Value	Max 1.5	0.34
Saponification Value	176 – 185	178.43
Hydroxyl Value	160 – 168	163.11
Iodine Value	82 - 90	86.12
Specific Gravity @ 30°C		0.9580
Heavy Metals	Max 0.001	0.0

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Product LOT # Shelf Life	CASTOR OIL, USP COUSP/08/20 3 years	
Properties	Specifications	Results
Free Fatty Acid Saponification Value Hydroxyl Value Iodine Value Specific Gravity @30 <sup>o</sup> C Heavy metals Distinction	1.5 Max 176 – 185 160 – 168 82 – 90 0.001 Max Partly soluble in solvent hexane. Yields a clear liquid with an equal volume of alcohol.	0.325 176.80 161.22 82.39 0.9730 0.0 Comforms

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Product LOT # Shelf Life	CASTOR OIL, USP 1136116 2 years		
Properties	Specifications	Results	
Flavor/Aroma Hydroxyl Value Specific Gravity Acid Value Unsaponifiable Matter Peroxide Value Palmitic Acid Stearic Acid	Typical 160 - 168 0.957 - 0.961 0.0 - 2.0 0.0 - 0.80 0 - 10 0.0 - 2.0 0.0 - 2.0 0.0 - 2.5	Typical 161.130 0.958 0.76 0.3800 2.04 1.30 1.29	
Oleic Acid Linoleic Acid Linolenic Acid Eicosenic Acid Ricinoleic Acid Moisture Content UV Absortion	2.5 - 6.0 2.5 - 7.0 0.0 - 1.0 0 - 1 85 - 92 0 - 0.3 0.7 - 1.5	4.56 4.63 0.51 0.18 87.03 0.190 1.12	

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Product LOT # Shelf Life	CASTOR OIL, USP 10729 3 years	
Properties	Specifications	Results
Free Fatty Acid Saponification Value Hydroxyl Value Iodine Value Specific Gravity @30 <sup>o</sup> C Heavy metals Distinction	<ul> <li>1.5 Max</li> <li>176 – 185</li> <li>160 – 168</li> <li>82 – 90</li> <li>0.001 Max</li> <li>Partly soluble in solvent hexane.</li> <li>Yields a clear liquid with an equal volume of alcohol.</li> </ul>	0.26 180.29 167.71 85.30 0.9590 0.0 Comforms

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Product LOT # Shelf Life	CASTOR OIL, USP PH/38/E/20 2 years		
Properties	Specifications	Results	
Distinction from most other fixed oils	It is only slightly soluble in solvent hexane, Yields a clear liquid with an equal volume of alcohol.	Pass	
Identification, UV absorption	0.7 – 1.5	1.14	
Fats and fixed oils (AV)	NMT 2.0	0.68	
Hydroxyl Value	160 – 168	161.42	
Peroxide value	NMT 10.0	2.15	
Unsaponifiable matter	NMT 0.8	0.39	
Water	NMT 0.3	0.21	
Specific Gravity @25°C	0.957 – 0.961	0.958	
Triglyceride Composition			
RRR	≥ 90	Conforms	
RRL	2.0 - 4.0	Conforms	
RRO	2.5 - 5.0	Conforms	
RRS	0.2 - 0.8	Conforms	
Fatty Acid Composition			
Palmitic Acid (C16:0)	< 2.0	1.28	
Stearic Acid (C18:0)	< 2.5	1.34	
Oleic Acid (C18:1)	2.5 - 6.0	4.43	
Linoleic Acid (C18:2)	2.5 – 7.0	4.64	
Linolenic Acid (C18:3)	< 1.0	0.48	
Cis-11-Eicosenoic Acid (C20:1)	< 1.0	0.16	
Ricinoleic Acid	85 – 92	87.14	
Cis-11-Octadecenoic acid or other unidentified fatty acid	< 1.0	0.53	

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Product LOT # Shelf Life	CASTOR OIL, USP PH/13/C/20 2 years	
Properties	Specifications	Results
Acid value Unsaponifiable matter Peroxide value Water By KF Ultraviolet Absorbance (Specific Absorption)	≤ 2.0 ≤ 0.8 ≤ 10 ≤ 3 0.7 - 1.5	0.86 0.36 1.71 0.14 268 nm=1.325 269 nm =1.336
Fatty Acid Composition		270nm =1.313
Palmitic Acid (C16:0) Stearic Acid (C18:0) Oleic Acid (C18:1) Linoleic Acid (C18:2) Linolenic Acid (C18:3) Cis-11-Eicosenoic Acid (C20:1) Ricinoleic Acid Others	$\leq 2$ $\leq 2.5$ 2.5 - 6.0 2.5 - 7.0 $\leq 10$ $\leq 1.0$ 85 - 92 $\leq 1.0$	1.05 1.26 3.42 4.38 0.54 0.26 88.46 0.63

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Product	CASTOR OIL, USP	
Lot #	1121109	
Shelf Life	2 years	

Properties	Specifications	Results	
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Flavor/Aroma	Typical	Complies	
Acid Value MG KOH/G	0-2	0.88	
Unsaponifiable matter	0.0 - 0.80	0	
Peroxide Value (MEQ/KG)	0 - 10	2.40	
Palmitic Acid C 16:0	0.0 - 2.0	1.22	
Stearic Acid C18:0	0.0 - 2.5	1.48	
Oleic Acid C18:1	2.5 - 6.0	4.65	
Linoleic Acid C18:2	2.5 – 7.0	5.32	
Linolenic Acid C18:3	0.0 - 1.0	0.57	
Eicosenoic Acid C20:1	0 - 1	0.30	
Ricinoleic Acid	85 - 92	87.18	
Moisture Content	0-0.3	0.110	
Uv Absorption	0.7 – 1.5	1.126	

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