

Product ORANGE, SWEET, ESSENTIAL OIL

Lot # 2009041 **Shelf Life** 1 year

Properties	Specifications	Results	
Appearance	Liquid limpid	Conform	
Color	Orange	Conform	
Odor	Characteristic	Conform	
Specific Gravity 20/200 C	0.842 - 0.850	0.843	
Refractive Index 20 °C	1.470 – 1.476	1.473	
Optical Rotation	94 – 99	98.3	
Alpha Pinene	0.4 - 0.8	0.5	
Alpha Sinensal	0.01 - 0.05	<0.02	
Beta Pinene	0.02 - 0.15	0.02	
Beta Sinensal	0.01 - 0.06	0.024	
Decanal	0.1 - 0.7	0.1	
Limonene	93 – 96	95.6	
Linalol	0.15 - 0.7	0.2	
Neral	0.03 - 0.1	0.049	
Nonanal	0.01 - 0.06	0.02	
Sabinene	0.2 - 0.8	0.4	
Valencene	0.01 - 0.4	0.032	
Myrcene+Octanal	1.6 – 3.9	1.9	
Citral	≤ 0.2	0.085	
Peroxide Value	≤ 20	4	



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Lot # 15265464 **Shelf Life** 1 year

Properties	Specifications	Results	
Color	Yellow - Orange	Conform	
Appearance	Liquid	Conform	
Odor	Characteristic	Conform	
Refractive Index 20 °C	1.4700 - 1.4760	1.4733	
Specific Gravity 20/20°C	0.8420 - 0.8500	0.8472	
Optical Rotation	94.00 – 100.0	97.56	
Flash Point ⁰ F (Closed Cup)	Minimum117	Conform	



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Lot # 2009041 **Shelf Life** 1 year

Properties	Specifications	Results	
Appearance	Liquid	Conform	
Odor	Characteristic	Conform	
Specific Gravity 200 C		0.8435	
Refractive Index 20°C		1.4732	



Product ORANGE, SWEET, ESSENTIAL OIL

Lot # 1926115 **Shelf Life** 1 year

Properties	Specifications	Results	
A	12. 21	0 - 1 - 1	
Appearance	Liquid	Conform	
Odor	Characteristic	Conform	
Specific Gravity 20°C		0.846	
Refractive Index 20°C		1.473	
Optical Rotation		+ 96.64 ⁰	
Limonene		+95.86 %	